



# **GE - Advanced Turbine Systems Program**

### **December 5, 2000**

#### **Tom Chance**

**GE-ATS Program Manager** 

#### **Tom Dreisbach**

**GE-Project Development Manager** 

#### **Phil Mooney**

Sithe Energies-Project Development Manager





#### Overview of General Electric's Advanced Turbine Systems Program

Cooperative Agreement Number: DE-FC21-95MC31176

Contractor: General Electric Company

1 River Road

Schenectady, NY 12345

518-385-2968

518-385-4314 (fax)

Contractor Project Manager: Thomas F. Chance

Principal Investigators: Charles S. Cook

Chris E. Maslak

DOE Project Manager: Kanwal Mahajan

Period of Performance: July 1, 1995 to December 31, 2000

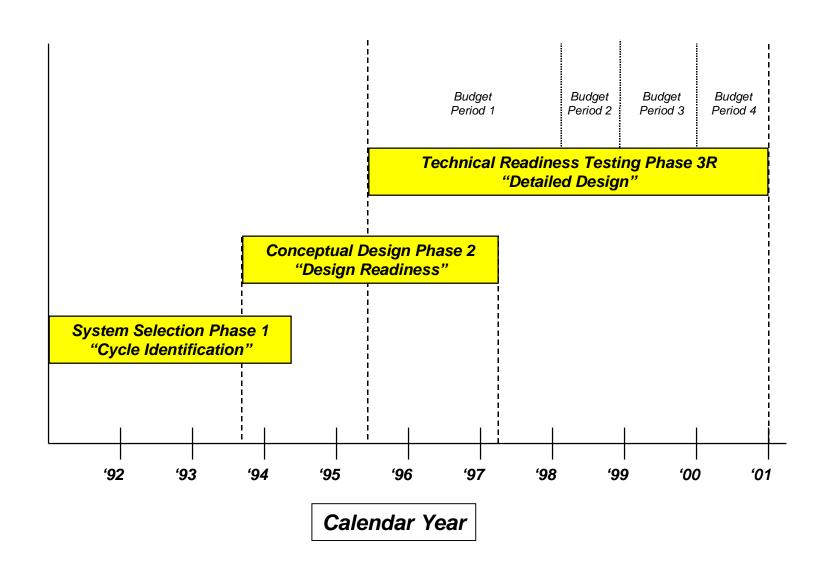


# GE/DOE Advanced Turbine Systems Program Goals

- Early Selection of an Advanced System Configuration
- Focus on Incorporating the Most Advanced Technology From Start
- Cycle Selected used Steam Cooling and Steam Cycle Integration
  - Highest Possible Firing Temperature
  - Combustion Temperature Consistent With <10ppm No<sub>x</sub>
    - Without Exhaust Cleanup
  - 60% (LHV) Combined Cycle Efficiency
  - Reduced Cost of Electricity

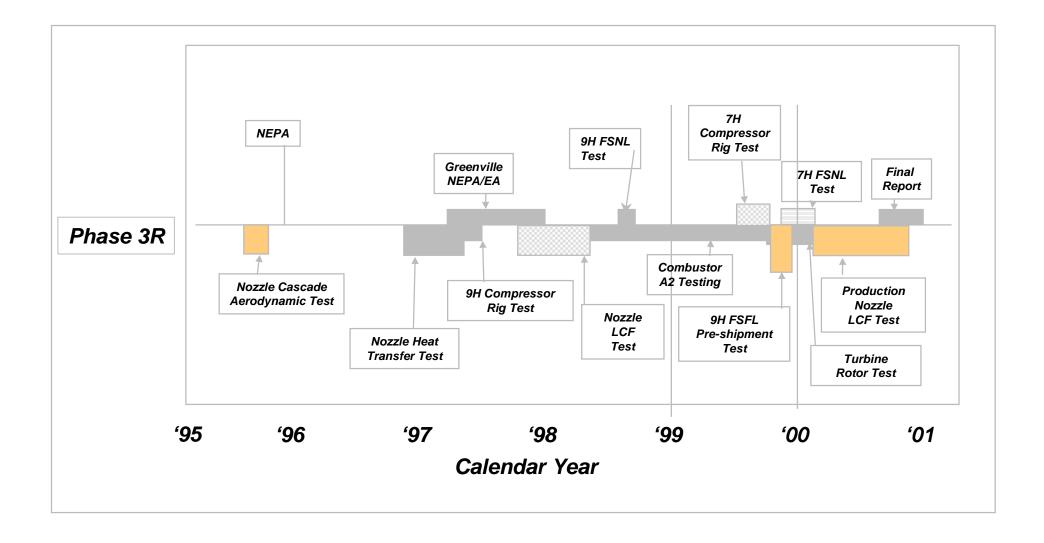
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## Machine and Component Testing Highlights - 2000

- 7H FSNL Test, Greenville, SC
  - Testing Completed in February, 2000
  - 7H Design Validated, Met All Test Program Goals
- H System Combustor Testing, GEAE-Evendale, OH
  - Development Continued in the Full-Scale Rig
  - Focused on Meeting ATS Emissions Goals
  - Wrapping-Up Testing 7H, Working on Margin for Single-Digit  $NO_x$
- Turbine Rotor Test Rig, GEPS-Schenectady, NY
  - Production Steam Delivery Hardware (3 Stages)
  - Ran Cyclic Loading Profile at ATS G-Loads and Temperatures
  - Demonstrated Cyclic Endurance and Heat Transfer Characteristics Under H Engine Operating Conditions



# Full-size Stage 1 Nozzle Cascade Test



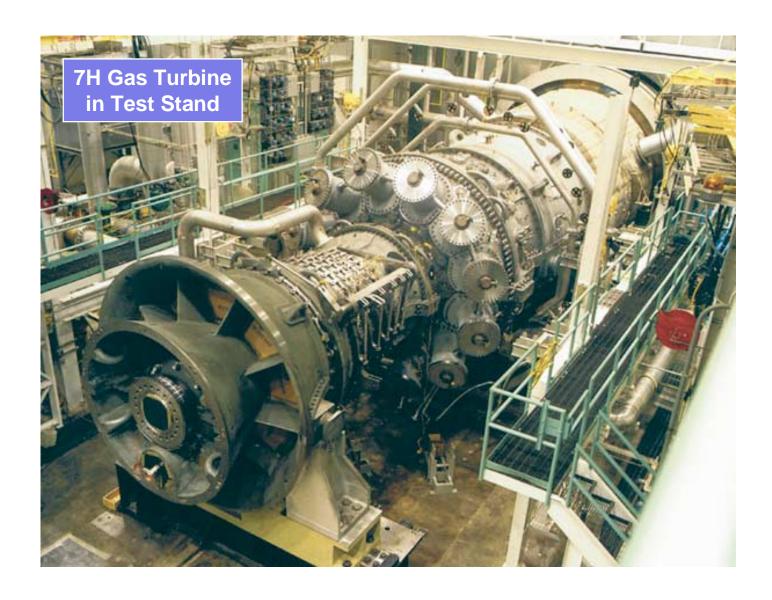


**Aerodynamics - Heat Transfer - Endurance Demonstrated** 



## "H" Technology - 7H Full Speed No Load - February, 2000







### H Validation Unit Testing



18 Months

**Pre-Shipment Test** Turbine / Cooling Circuit

**Characterization Test System Operation** 

29 Months

Full Speed No Load

- Compressor / Rotor
- Reconfirm Compressor Airflow & Efficiency
- Compressor Airfoil Aeromechanical
- Clearance Control System
- Bearing Systems / Rotor **Dynamics**
- Compressor Rotor Purge Circuit

- Turbine Airfoil Cooling to FSNL
- Turbine Airfoil **Aeromechanics**
- •Instrumented Rotor **Purge Circuit**
- Confirm Thermodynamics and Performance
- Combustor -Confirm Emissions
- Turbine Airfoil Temperatures
- Controls & System Operation -Loading rates / Startup times
- Thrust Bearing Loading

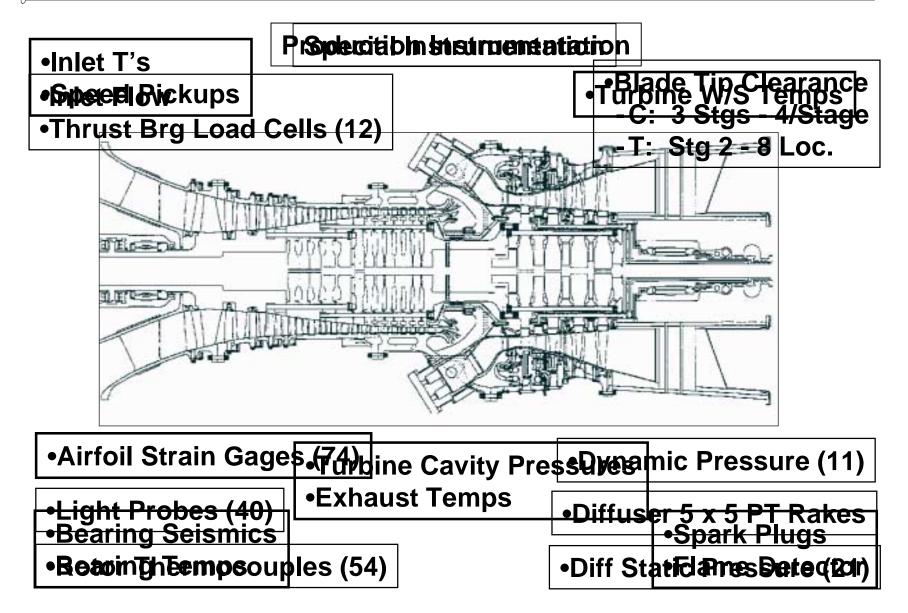
9 Months

**Commercial Operation** 



## Key FSNL Instrumentation







#### Results of FSNL-1 Tests - 7H and 9H



Compressor Performance and Airflow Exceeds Expectation

Compressor Aeromechanics Confirm Rig Test Results

Demonstrated Clearance Control System

Validated Rotor Dynamics and Vibration Levels

Mark VI Control of Gas Turbine

Turbine Bucket Cooling Validated (@ 9H Pre-Shipment Test)

**Met All Test Objectives** 



# 9H FSFL Instrumentation Summary



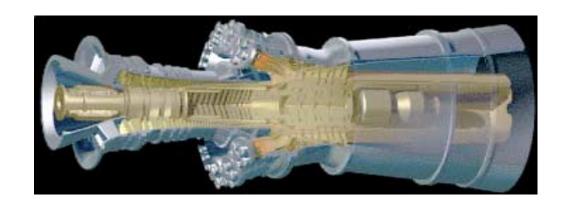
# **Gas Turbine Component**

Turbine Shaft	338
Turbine Buckets	206
Turbine Rotor Steam Cooling	30
Compressor Rotor	144
Compressor Stator	18
Structures	144
Bearings	24
Turbine Nozzles	804
Turbine Shrouds	222
Turbine Secondary Flow	310
Combustor	261
Performance	461
Flange to Flange Total	3562



### 9H System





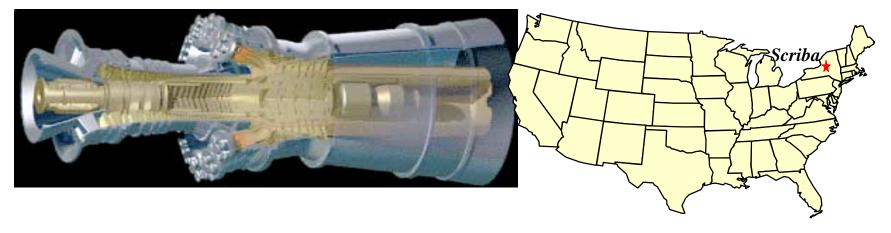


- ☐ 109H Rating: 480MW
- ☐ Launch Site: Baglan Bay, Port Talbot, Wales, UK
  - Jointly Developed Plant with British Petroleum AMOCO
  - 1 x 109H Power Plant + LM2500 Cogen
  - S36 (Construction Permit) Approved
  - Begin Construction 2000
  - Field Testing 2002
  - Commercial Operation 2002



### 7H System





- ☐ 107H Rating: 400MW
- ☐ Launch Site: Heritage Station, Scriba, NY, USA
  - Jointly Developed Plant with Sithe Energies
  - 2 x 107H Power Plant
  - Plant Permitting Underway
  - Begin Construction 2001
  - Field Testing 2003
  - Commercial Operation 2004



#### Sithe



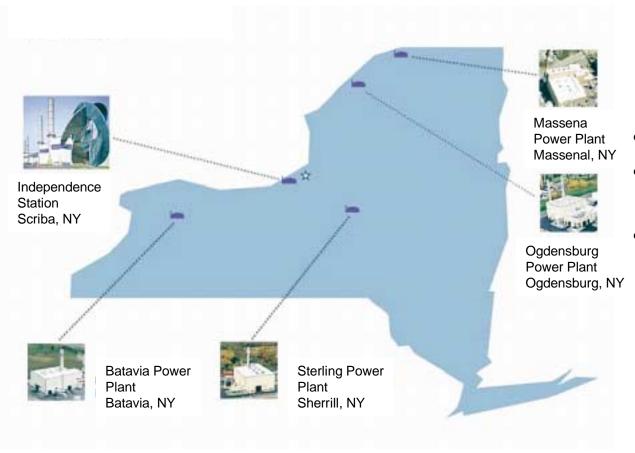
- Leading independent power producer that develops, acquires, owns, and operates facilities worldwide
- North American Market Focus
- Over 4300 MW in operation
- Over 2600 MW in construction
- Over 3700 MW in advanced development in Northeast
- Leader in producing clean, reliable energy



### Sithe in New York State



### 5 Operating Cogeneration Plants Hospital, Milk Coop, Oneida Silverware, Alcoa, Alcan



- Strong presence in NYS
- Familiarity with NYS Market
  - Active Community Involvement

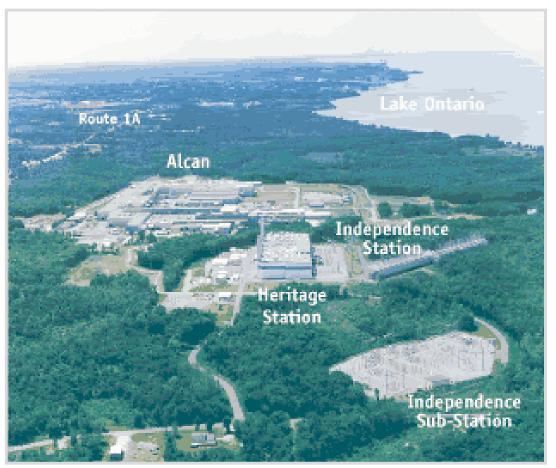


### Site Characteristics



### Scriba, New York

- Existing Sithe Independence Station
- 190 acres
- Existing Infrastructure
  - Electric, HP gas, water supply & discharge
- Adjacent to Lake Ontario
- Industrial zone
- Community Plan Targets
  Energy Industry





# **Facility Characteristics**

- Two 400 MW 107H Power Blocks
- Natural Gas Fired
- Wet Cooling Tower
- 2ppm NOx, 3ppm CO
- Lowest NOx per btu of fuel
- Discharge to Lake via existing outfall pipe
- Carefully fit within extensive system of wetlands on site.